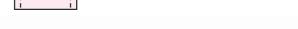
17. 'SEMI-PRODUCT OF T-SHIRT BAGS'
MAKING DEVICE

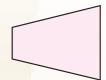


19. 'FLOWER BAGS' MAKING DEVICE



18. 'EXTRA PERFORATED SEALING LINE' MAKING DEVICE

20. AUTOMATIC STACKING AND CONVEYING TABLE



THE 'HP-SW-EC' SERIES MACHINES ARE AVAILABLE WITH 'CLUTCH & BRAKE SYSTEM' AND 'SERVO MOTOR SYSTEM':

(A) CLUTCH & BRAKE SYSTEM
MODEL NO.S: HP-SW-24/28/34/40EC

(B) SERVO MOTOR SYSTEM MODEL NO.S: HP-SW-24/28/34/40ECSR

MODEL NO.S: HP-SW-24/28/34/40EC, HP-SW-24/28/34/40ECSR

MODEL	HP-SW- 24EC	HP-SW- 28EC	HP-SW- 34EC	HP-SW- 40EC	HP-SW- 24ECSR	HP-SW- 28ECSR	HP-SW- 34ECSR	HP-SW- 40ECSR
MAX. BAG WIDTH (MM)	600	700	850	1000	600	700	850	1000
MAX. BAG LENGTH (MM)	600	700	850	1000	600	700	850	1000
FILM THICKNESS (MM) (EACH LAYER)	0.007 - 0.150				0.007 - 0.150			
PRODUCTION SPEED (R.P.M.)	40 - 120				40 - 120			
REAR FEEDING MOTOR (HP) (DC MOTOR)	1/8	1/8	1/2	1/2	1/8	1/8	1/2	1/2
MAIN MOTOR (HP) (AC MOTOR)	1	2	2	2	1	2	2	2
INVERTER (KW) (FOR MAIN MOTOR SPEED CONTROL) (MADE IN JAPAN, 'YASKAWA' BRAND)	0.75	1.5	1.5	1.5	0.75	1.5	1.5	1.5
SERVO MOTOR (KW)	NIL				3 (MADE IN JAPAN, "YASKAWA" BRAND)			
HEATER CAPACITY (KW)	1.6	1.6	2	3	1.6	1.6	2	3
TOTAL POWER REQUIRED (KW)	3.5	3.5	4	5	4.6	4.6	4.6	5.4



HYPLAS MACHINERY CO., LTD.

HEAD OFFICE: 8F-1, NO.376, SEC. 4, REN'AI RD., DA'AN DIST., TAIPEI CITY 106, TAIWAN

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FACTORY1: DA YUAN INDUSTRIAL PARK, NO.277, CHUNG SHAN NORTH ROAD, DA YUAN DIST., TAOYUAN 337, TAIWAN.

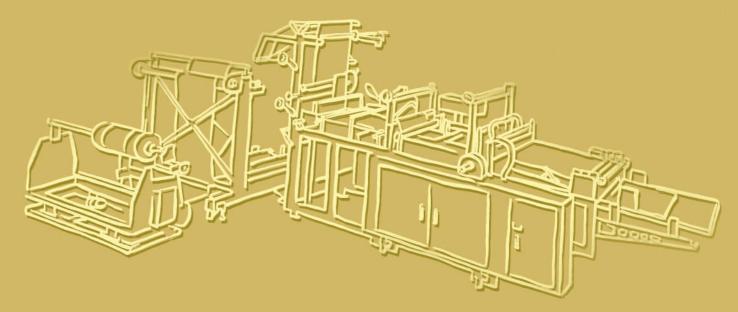
TEL:886-3-386-5778(8 LINES) FAX:886-3-386-5389 E-mail:hyplas.fty@msa.hinet.net ACTORY2: NO.16, LN. 562, SEC. 3, BINHAI RD., DA YUAN DIST., TAOYUAN CITY 337, TAIWAN.

TEL: 886-3-386-6735 • 886-3-386-1029 FAX:886-3-385-2615 E-mail:hyplas.fty@msa.hinet.net

HYPLAS

'STANDARD TYPE' MULTI-FUNCTIONAL SIDE WELDED BAGS MAKING MACHINES

'HP-SW-EC' SERIES' AVAILABLE WITH 'CLUTCH & BRAKE SYSTEM' AND 'SERVO MOTOR SYSTEM'

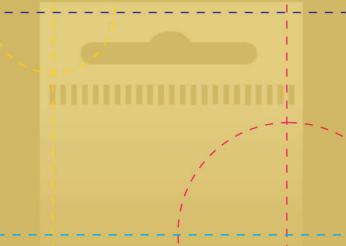


CLUTCH & BRAKE SYSTEM:

- 1. MADE IN JAPAN, 'SHINKO' BRAND.
- 2. FOR DIFFERENT LENGTH OF BAG PRODUCTION,
 THE OPERATOR NEEDS TO ADJUST THE 'BAG
 LENGTH ADJUSTMENT MECHANISM' MANUALLY.

SERVO MOTOR SYSTEM:

- 1. MADE IN JAPAN, 'YASKAWA' BRAND.
- 2. FOR DIFFERENT LENGTH OF BAG PRODUCTION,
 JUST TO KEY-IN YOUR REQUIRED BAG'S LENGTH
 TO 'SERVO CONTROLLER', THEN THE MACHINE
 WILL BE ABLE TO PRODUCE YOUR REQUIRED
 BAG'S LENGTH AUTOMATICALLY.
 DON'T NEED ANY MANUAL ADJUSTMENT.



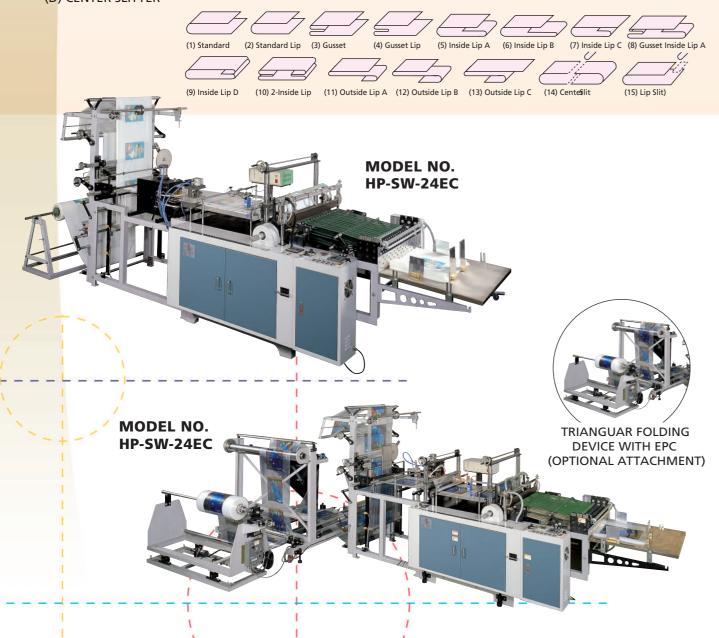


'STANDARD TYPE' MULTI-FUNCTIONAL SIDE WELDED BAGS MAKING MACHINES 'HP-SW-EC' SERIES.

AVAILABLE WITH 'CLUTCH & BRAKE SYSTEM' AND 'SERVO MOTOR SYSTEM'

MAIN FEATURES:

- (1) THESE 'HP-SW-EC' SERIES MACHINES ARE SPECIALLY DESIGNED FOR THE MAKING OF VARIOUS KINDS OF PLAIN & PRINTED SIDE WELDED BAGS. JUST BY ATTACHING DIFFERENT DEVICES, MORE THAN 20 DIFFERENT KINDS OF SIDE WELDED BAGS CAN BE MADE BY THESE 'HP -SW-EC' SERIES MACHINES.
- (2) WITH ONE SET GERMANY MADE 'SICK' BRAND MARK SENSOR (WITH 'MISS REGISTRATION' ALARM FUNCTION)FOR PRECISE PRINT REGISTRATION.
- (3) ALL THE TEMPERATURE CONTROLLERS ARE WITH 'LOWER THAN PRE-SET TEMPERATURE' ALARM FUNCTION TO ENSURE THE FINISHED BAGS QUALITY.
- (4) EQUIPPED WITH 2 SETS OF SEALING BARS (ONE SET FOR PE MATERIAL, THE OTHER SET FOR PP / BOPP MATERIAL).
- (5) USING ITALY MADE CONVEYER BELTS.
- (6) THE FOLLOWING DEVICES ARE STANDARD ATTACHMENTS FOR THE 'HP-SW-EC' SERIES MACHINES TO MAKE THE FOLLOWING 15 DIFFERENT KINDS OF SIDE WELDED BAGS:
 - (A) SIDE SLITTER
 - (B) BOTTOM GUSSETING DEVICE
 - (C) LIP DEVICE (FOR BOTH OUTSIDE LIP AND INSIDE LIP)
 - (D) CENTER SLITTER

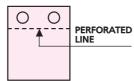


THE FOLLOWING DIFFERENT 'OPTIONAL ATTACHMENTS' CAN BE INSTALLED ON 'HP-SW-EC' SERIES MACHINES FOR MAKING DIFFERENT KINDS OF SIDE WELDED BAGS:

- 1. TRIANGULAR FOLDING DEVICE WITH EDGE POSITION CONTROLLER (EPC) (FOR SINGLE LAYER BOPP, CPP, PP, PE FILM FOLDING)
- 2. HOLE PUNCHING DEVICE (HOLE DIA. 4 MM, 6 MM, 8 MM, 10MM, 12 MM)

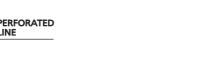


3. 'PERFORATING WHEEL' FOR MAKING PERFORATED LINE



PUNCHING DEVICE

4. 'CHICKEN BAGS' MAKING DEVICE

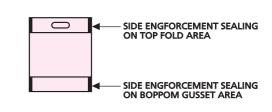


6. UP AND DOWN SEALING DEVICE

7. 'LINE SEAL' DEVICE

8. SIDE ENFORCEMENT SEALING DEVICE

. (A)ON TOP FOLD AREA
(B)ON BOTTOM GUSSET AREA



5. 'KIDNEY' SHAPE AND 'OVAL' SHAPE

- 'OVAL' SHAPE
- 9. DOUBLE SIDE SEALING TAPE HOLDING DEVICE
- 10. HOT MELT GLUE APPLICATOR



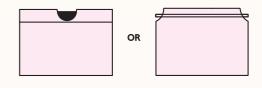
11. 'ANGLE CUT' MAKING DEVICE



- 12. 'BUTTERFLY' SHAPE PUNCHING DEVICE
- 13. 'DOT LINE' SEALING DEVICE
 - (A) BY 'HEATING WHEEL'
 - (B) BY 'ULTRA SONIC WELDING SYSTEM'



14. 'POLY DRAW BAGS' MAKING DEVICE



15. 'COURIER BAGS' MAKING DEVICE



16. 'BOTTOM SEALING BAGS (TOP OPEN BAGS)' MAKING DEVICE

