

(IV) STANDARD TYPE +AU

'AU'=TWO SETS OF HOT BLOCK PIN AND 1 SET IN-LINE AUTOMATIC PUNCHING UNIT
(THE IN-LINE AUTOMATIC PUNCHING UNIT IS WITH 2 SETS PNEUMATIC CYLINDERS TO PUNCH OUT THE T-SHIRT BAGS HANDLE AUTOMATICALLY)

(A) CLUTCH & BRAKE SYSTEM X 2 SETS
MODEL NO.S: HP-BS-28/34/40TEAU

(B) SERVO MOTOR SYSTEM X 2 SETS
MODEL NO.S: HP-BS-28/34/40TEAUSR



BY HOT BLOCK PINS



BY 'AU' UNIT



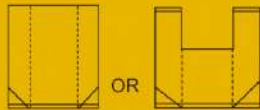
SPECIFICATIONS:

MODEL:NO.S:HP-BS-28/34/40TEAU,HP-BS-28/34/40TEAUSR

MODEL	HP - BS - 28TEAU	HP - BS - 34TEAU	HP - BS - 40TEAU	HP - BS - 28TEAUSR	HP - BS - 34TEAUSR	HP - BS - 40TEAUSR
MAX. BAG WIDTH (MM)	350 X 2 LINES	400 X 2 LINES	480 X 2 LINES	350 X 2 LINES	400 X 2 LINES	480 X 2 LINES
MAX. BAG LENGTH (MM)	800 MM	800 MM	1000 MM	800 MM	800 MM	1000 MM
FILM THICKNESS (MM)(EACH LAYER)	0.006 - 0.035			0.006 - 0.035		
PRODUCTION SPEED (R.P.M.)	(50 - 120 R.P.M.) X 2 LINES			(50 - 120 R.P.M.) X 2 LINES		
REAR FEEDING MOTOR (HP)(DC MOTOR)	1/8 X 2 SETS	1/2 X 2 SETS	1/2 X 2 SETS	1/8 X 2 SETS	1/2 X 2 SETS	1/2 X 2 SETS
MAIN MOTOR (HP)(AC MOTOR)	2	2	2	2	2	2
INVERTER (KW)(FOR MAIN MOTOR SPEED CONTROL)(MADE IN JAPAN, 'YASKAWA' BRAND)	1.5	1.5	1.5	1.5	1.5	1.5
SERVO MOTOR (KW)(MADE IN JAPAN, 'YASKAWA' BRAND)	NIL			3 X 2 SETS	3 X 2 SETS	3 X 2 SETS
HEATER CAPACITY (KW)	3.9	3.9	3.9	3.9	3.9	3.9
TOTAL POWER REQUIRED (KW)	4.5	4.5	5.0	5.4	7.5	7.5

OPTIONAL ATTACHMENTS:

(1) ANGLE SEALING DEVICE



(3) BLOCKED BAGS MAKING DEVICE
(ONLY CAN BE MADE BY HP-BS-28/34/40TEAU AND HP-BS-28/34/40TEAUSR MACHINES)

(2) 'KIDNEY SHAPE' OR 'OVAL SHAPE' PUNCHING DEVICE

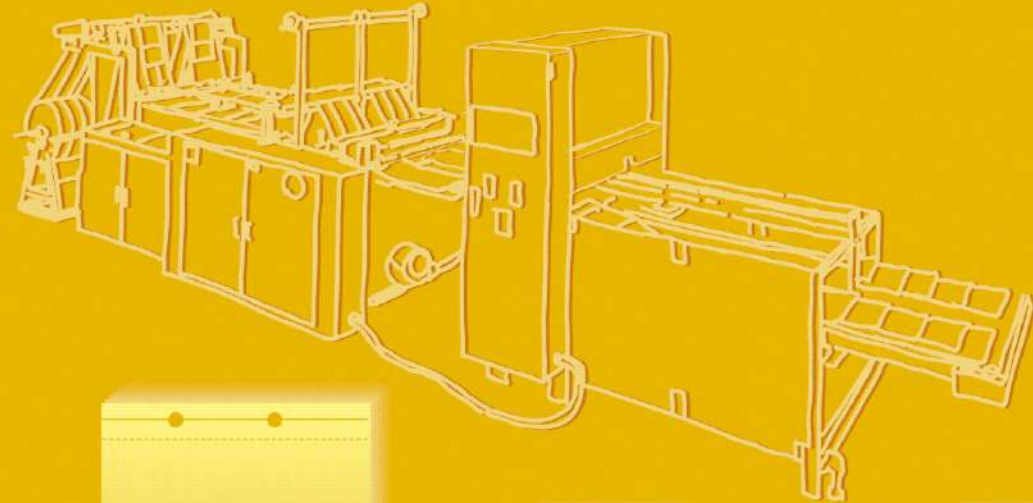


HIGH SPEED TWO LINES OF PRINTED BAGS MAKING MACHINES

(COLD CUT DESIGN, WITH TWO MARK SENSORS)

'HP-BS-TE' SERIES

AVAILABLE WITH 'CLUTCH & BRAKE SYSTEM' AND 'SERVO MOTOR SYSTEM'.



CLUTCH & BRAKE SYSTEM X 2 SETS:

1. MADE IN JAPAN, 'SHINKO' BRAND
2. FOR DIFFERENT LENGTH OF BAG PRODUCTION, THE OPERATOR NEEDS TO ADJUST THE 'BAG LENGTH ADJUSTMENT MECHANISM' MANUALLY.

SERVO MOTOR SYSTEM X 2 SETS:

1. MADE IN JAPAN, 'YASKAWA' BRAND
2. FOR DIFFERENT LENGTH OF BAG PRODUCTION, JUST TO KEY-IN YOUR REQUIRED BAG'S LENGTH TO 'SERVO CONTROLLER', THEN THE MACHINE WILL BE ABLE TO PRODUCE YOUR REQUIRED BAG'S LENGTH AUTOMATICALLY, DON'T NEED ANY MANUAL ADJUSTMENT.

HIGH SPEED TWO LINES OF PRINTED BAGS MAKING MACHINES (COLD CUT DESIGN, WITH TWO MARK SENSORS)

'HP-BS-TE' SERIES.

AVAILABLE WITH 'CLUTCH & BRAKE SYSTEM' AND 'SERVO MOTOR SYSTEM'.

MAIN FEATURES:

- (1) WITH 'COLD CUT DESIGN', THE SEALING BARS AND CUTTING BLADE ARE NOT SYNCHRONIZED MOVEMENT, SO THESE 'HP-BS-TE' SERIES MACHINES ARE ONLY EFFICIENT FOR THE MAKING OF THIN GAUGE PLAIN & PRINTED BAGS.
- (2) WITH TWO SETS GERMANY MADE 'SICK' BRAND MARK SENSORS (WITH 'MISS REGISTRATION' ALARM FUNCTION) FOR PRECISE PRINT REGISTRATION.
- (3) ALL THE TEMPERATURE CONTROLLERS ARE WITH 'LOWER THAN PRE-SET TEMPERATURE' ALARM FUNCTION TO ENSURE THE FINISHED BAGS QUALITY.
- (4) EQUIPPED WITH FOUR SETS SEALING BARS, TWO SETS WITH SINGLE SEALING LINE FOR MAKING BOTTOM SEALED BAGS (TOP OPEN BAGS), THE OTHER TWO SETS WITH TWO SEALING LINES (TO SEAL THE BAG ON TOP & BOTTOM) FOR MAKING SEMI-PRODUCTS OF T-SHIRT BAGS.
- (5) THE CUTTING BLADE ARE ALL SKH 3 MATERIAL..



MODEL NO. HP-BS-34TEAUSR

BY ADDING DIFFERENT ATTACHMENTS, THE 'HP-BS-TE' SERIES MACHINE CAN BE DIVIDED INTO THE FOLLOWING FOUR (4) TYPES:

(I) STANDARD TYPE:

(A) CLUTCH & BRAKE SYSTEM X 2 SETS
MODEL NO.S: HP-BS-28/34/40TE

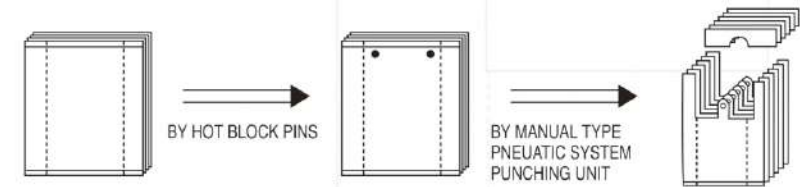
(B)SERVO MOTOR SYSTEM X 2 SETS
MODEL NO.S: HP-BS-28/34/40TESR

(II) STANDARD TYPE + AS

'AS' =AUTO STACKING & CONVEYING TABLE (TO CONVEY THE FINISHED BAGS AUTOMATICALLY).
(A) CLUTCH & BRAKE SYSTEM X 2 SETS (B)SERVO MOTOR SYSTEM X 2 SETS
MODEL NO.S: HP-BS-28/34/40TEAS MODEL NO.S: HP-BS-28/34/40TEASSR

(III) STANDARD TYPE +AB

'AB'=TWO SETS OF HOT BLOCK PIN (FOR BLOCK EACH PILE OF BAGS TOGETHER) AND AUTO STACKING & CONVEYING TABLE
(A) CLUTCH & BRAKE SYSTEM X 2 SETS (B)SERVO MOTOR SYSTEM X 2 SETS
MODEL NO.S: HP-BS-28/34/40TEAB MODEL NO.S: HP-BS-28/34/40TEABSR



SPECIFICATIONS:

MODEL NO.S: HP-BS-28/34/40TE, HP-BS-28/34/40TEAS, HP-BS-28/34/40TEAB
HP-BS-28/34/40TESR, HP-BS-28/34/40TEASSR, HP-BS-28/34/40TEABSR

MODEL	HP - BS - 28TE 28TEAS 28TEAB	HP - BS - 34TE 34TEAS 34TEAB	HP - BS - 40TE 40TEAS 40TEAB	HP - BS - 28TESR 28TEASSR 28TEABSR	HP - BS - 34TESR 34TEASSR 34TEABSR	HP - BS - 40TESR 40TEASSR 40TEABSR
MAX. BAG WIDTH (MM)	350 X 2 LINES	400 X 2 LINES	480 X 2 LINES	350 X 2 LINES	400 X 2 LINES	480 X 2 LINES
MAX. BAG LENGTH (MM)	1200 MM	1400 MM	1700 MM	1200 MM	1400 MM	1700 MM
FILM THICKNESS (MM) (EACH LAYER)	0.006 - 0.035			0.006 - 0.035		
PRODUCTION SPEED (R.P.M.)	(40 - 120 R.P.M.) X 2 LINES			(40 - 120 R.P.M.) X 2 LINES		
REAR FEEDING MOTOR (HP) (DC MOTOR)	1/8 X 2 SETS	1/2 X 2 SETS	1/2 X 2 SETS	1/8 X 2 SETS	1/2 X 2 SETS	1/2 X 2 SETS
MAIN MOTOR (HP) (AC MOTOR)	2	2	2	2	2	2
INVERTER (KW) (FOR MAIN MOTOR SPEED CONTROL) (MADE IN JAPAN, 'YASKAWA' BRAND)	1.5	1.5	1.5	1.5	1.5	1.5
SERVO MOTOR (KW) (MADE IN JAPAN, 'YASKAWA' BRAND)	NIL			3 X 2 SETS	3 X 2 SETS	3 X 2 SETS
HEATER CAPACITY (KW)	3.9	3.9	3.9	3.9	3.9	3.9
TOTAL POWER REQUIRED (KW)	4.5	4.5	5.0	5.4	7.5	7.5