

(IV) STANDARD TYPE + AU

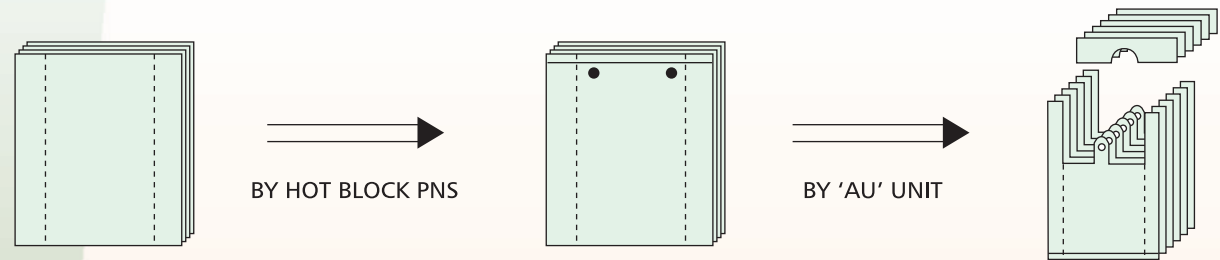
'AU'=TWO SETS OF HOT BLOCK PIN AND 1 SET IN-LINE AUTOMATIC PUNCHING UNIT
(THE IN-LINE AUTOMATIC PUNCHING UNIT IS WITH 2 SETS PNEUMATIC CYLINDERS TO PUNCH OUT THE T-SHIRT BAGS HANDLE AUTOMATICALLY)

(A) CLUTCH & BRAKE SYSTEM

MODEL NO.S: HP-DBS-28/34/40AU

(B) SERVO MOTOR SYSTEM

MODEL NO. HP-DBS-28/34/40AUSR



SPECIFICATION:

MODEL NO.S: HP-DBS-28/34/40AU HP-DBS-28/34/40AUSR

MODEL	HP-DBS-28AU	HP-DBS-34AU	HP-DBS-40AU	HP-DBS-28AUSR	HP-DBS-34AUSR	HP-DBS-40AUSR
MAX. BAG WIDTH (MM)	350 X 4 LINES	400 X 4 LINES	480 X 4 LINES	350 X 4 LINES	400 X 4 LINES	480 X 4 LINES
MAX. BAG LENGTH (MM)	500	500	500	500	500	500
FILM THICKNESS (MM) (EACH LAYER)	0.006-0.035			0.006-0.035		
PRODUCTION SPEED (R.P.M.)	50-120 R.P.M.			50-120 R.P.M.		
REAR FEEDING MOTOR (HP) (DC MOTOR)	1/8 X 4 SETS	1/8 X 4 SETS	1/8 X 4 SETS	1/3 X 4 SETS	1/3 X 4 SETS	1/3 X 4 SETS
MAIN MOTOR (HP) (AC MOTOR)	2	2	2	2	2	2
INVERTER (KW) (FOR MAIN MOTOR SPEED CONTROL)	1.5	1.5	1.5	1.5	1.5	1.5
SERVO MOTOR (KW)	NIL			2	2	2
HEATER CAPACITY (KW)	4.4	6.4	6.4	4.4	6.4	6.4
TOTALPOWER REQUIRED (KW)	4.6	5.4	5.4	4.6	5.4	5.4

OPTIONAL ATTACHMENTS:

- (1) BLOCKED BAGS MAKING DEVICE
(ONLY CAN BE MADE BY HP-DBS-28/34/40AU AND
HP-DBS-28/34/40AUSR MACHINES)



PLASTIC BAG CONVERTING MACHINERY

CE ISO 9001

HYPLAS MACHINERY CO., LTD.

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TEL:886-2-2755-6885 FAX:886-2-2755-6879 E-mail:hyplasco@ms12.hinet.net http://www.hyplas.com.tw

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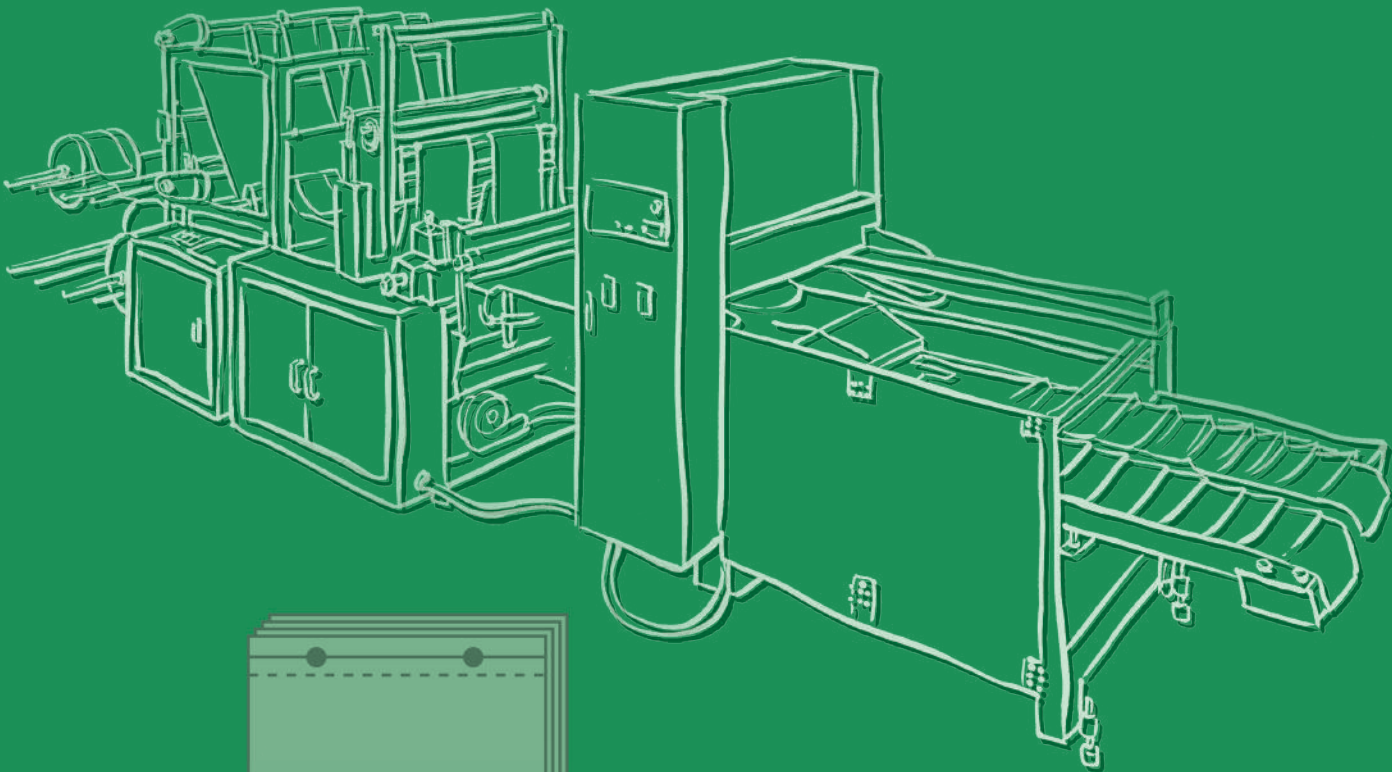
FACTORY1: DA YUAN INDUSTRIAL PARK, NO.277, CHUNG SHAN NORTH ROAD, DA YUAN DIST., TAOYUAN 337, TAIWAN.
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FACTORY2: NO.16, LN. 562, SEC. 3, BINHAI RD., DA YUAN DIST., TAOYUAN CITY 337, TAIWAN.
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HIGH SPEED DOUBLE DECK SEALING SYSTEM
BAGS MAKING MACHINES

(COLD CUT DESIGN, WITH UPPER & LOWER SEALING SECTION)
'HP-DBS SERIES'
AVAILABLE WITH 'CLUTCH & BRAKE SYSTEM' AND 'SERVO MOTOR SYSTEM'



CLUTCH & BRAKE SYSTEM:

1. MADE IN JAPAN, 'SHINKO' BRAND
2. FOR DIFFERENT LENGTH OF BAG PRODUCTION, THE OPERATOR NEEDS TO ADJUST THE 'BAG LENGTH ADJUSTMENT MECHANISM' MANUALLT.

SERVO MOTOR SYSTEM:

1. MADE IN JAPAN, 'PANASONIC' BRAND
2. FOR DIFFERENT LENGTH OF BAG PRODUCTION, JUST TO KEY-IN YOUR PREQUIRED BAG'S LENGTH TO 'SERVO CONTROLLER', THEN THE MACHINE WILL BE ABLE TO PRODUCE YOUR REQUIRED BAG'S LENGTH AUTOMATICALLY, DON'T NEED ANY MANUAL ADJUSTMENT.

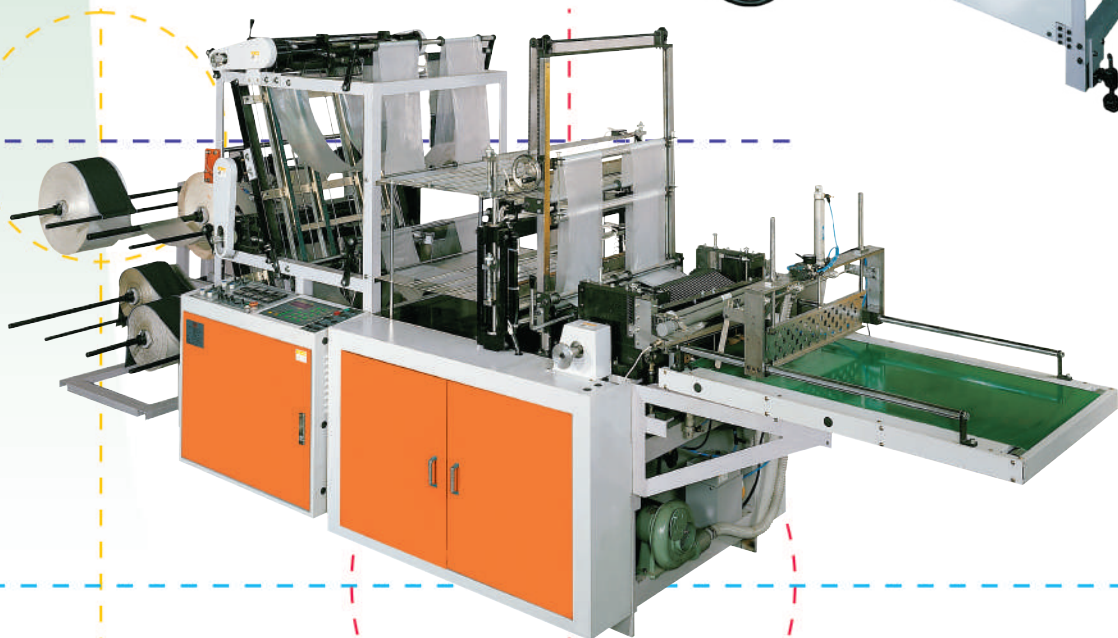


HIGH SPEED DOUBLE DECK SEALING SYSTEM BAGS MAKING MACHINES (COLD CUT DESIGN, WITH UPPER & LOWER SEALING SECTION)

'HP-DBS' SERIES
 AVAILABLE WITH 'CLUTCH & BRAKE SYSTEM' AND 'SERVO MOTOR SYTEM'

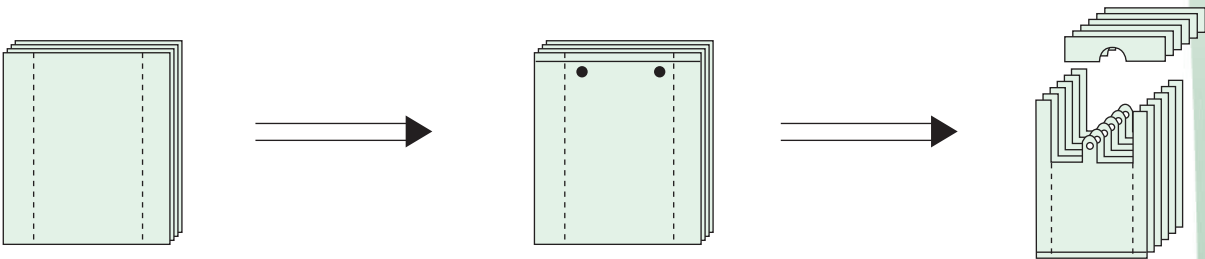
MAIN FEATURES:

- (1) WITH 'COLD CUT DESIGN', THE SEALING BARS ANDCUTTING BLADE ARE NOT SYNCHRONIZED MOVEMENT, SO THESE 'HP-DBS' SERIES MACHINES ARE ONLY EFFICIENT FOR THE MAKING OF THIN GAUGE PLAIN BAGS.
- (2) WITH UPPER & LOWER (DOUBLE DECK) SEALING SECTIONS, IS GOOD FOR THE MASS PRODUCTION OF THIN GAUGE PLAIN BAGS (CAN PRODUCE 2,4 & 6 LINES OF PLAIN BAGS AT THE SAME TIME, DEPENDING ON THE BAGS WIDTH & THE MACHINE'S WIDTH).
- (3) ALL THE TEMPERATURE CONTROLLERS ARE WITH 'LOWER THAN PRE-SET TEMPERATURE' ALARM FUNCTION TO ENSURE THE FINISHED BAGS' QUALITY.
- (4) THE TWO SEALING BARS ARE REVERSIBLE, ONE SIDE WITH SINGLE SEALING LINE FOR MAKING BOTTOM SEALED BAGS (TOP OPEN BAGS), THE OTHER SIDE WITH TWO SEALING LINES (TO SEAL THE BAGS ON TOP & BOTTOM) FOR MAKING SEMI-PRODUCTS OF T-SHIRT BAGS.
- (5) THE CUTTING BLADE ARE ALL SKH 3 MATERIAL.



BY ADDING DIFFERENT ATTACHMENTS, THE 'HP-DBS' SERIES MACHINE CAN BE DIVIDED INTO THE FOLLOWING FOUR (4) TYPES:

- (I) STANDARD TYPE:
 - (A) CLUTCH & BRAKE SYSTEM
MODEL NO.S: HP-DBS-26/28/34/40
 - (B) SERVO MOTOR SYSTEM
MODEL NO.S: HP-DBS-26/28/34/40 SR
- (II) STANDARD TYPE + AS
 - 'AS'=AUTO STACKING & CONVEYING TABLE TO CONVEY THE FINISHED BAGS AUTOMATICALLT.
 - (A) CLUTCH & BRAKE SYSTEM
MODEL NO.S: HP-DBS-26/28/34/40AS
 - (B) SERVO MOTOR SYSTEM
MODEL NO.S: HP-BS-26/28/34/40ASSR
- (III)STANDARD TYPE + AB
 - 'AB'=TWO SETS OF HOT BLOCK PIN (FOR BLOCK EACH PILE OF BAGS TOGETHER) AND AUTO STACKING & CONVEYING TABLE.
 - (A) CLUTCH & BRAKE SYSTEM
MODEL NO.S: HP-DBS-26/28/34/40AB
 - (B) SERVO MOTOR SYSTEM
MODEL NO.S: HP-BS-26/28/34/40ABSR



SPECIFICATION:

MODEL NO.S: HP-DBS-26/28/34/40, HP-DBS-26/28/34/40AS, HP-DBS-26/28/34/40AB
 HP-DBS-26/28/34/40SR, HP-DBS-26/28/34/40ASSR, HP-DBS-26/28/34/40ABSR

MODEL	HP-DBS-26/26AS/26AB	HP-DBS-28/28AS/28AB	HP-DBS-34/34AS/34AB	HP-DBS-40/40AS/40AB
MAX. BAG WIDTH (MM)	650 X 2 LINES 325 X 4 LINES	700 X 2 LINES 350 X 4 LINES	850 X 2 LINES 425 X 2 LINES	1000 X 2 LINES 500 X 4 LINES
MAX. BAG LENGTH (MM)	1000	1200	1400	1700
FILM THICKNESS (MM) (EACH LAYER)	0.006-0.035			
PRODUCTION SPEED (R.P.M.)	40-120			
REAR FEEDING MOTOR (HP) (DC MOTOR)	1/8 X 4 SETS	1/8 X 4 SETS	1/8 X 4 SETS	1/8 X 4 SETS
MAIN MOTOR (HP) (AC MOTOR)	1	2	2	2
INVERTER (KW) (FOR MAIN MOTOR SPEED CONTROL)	0.75	1.5	1.5	1.5
SERVO MOTOR (KW)	NIL			
HEATER CAPACITY (KW)	4.4	4.4	6.4	6.4
TOTALPOWER REQUIRED (KW)	4.6	4.6	5.4	5.4

MODEL	HP-DBS-26SR/26ASSR/26ABSR	HP-DBS-28SR/28ASSR/28ABSR	HP-DBS-34SR/34ASSR/34ABSR	HP-DBS-40SR/40ASSR/40ABSR
MAX. BAG WIDTH (MM)	650 X 2 LINES 325 X 4 LINES	700 X 2 LINES 350 X 4 LINES	850 X 2 LINES 425 X 2 LINES	1000 X 2 LINES 500 X 4 LINES
MAX. BAG LENGTH (MM)	UP TO MAX. 3 METERS - AS PER YOUR REQUEST			
FILM THICKNESS (MM) (EACH LAYER)	0.006-0.035			
PRODUCTION SPEED (R.P.M.)	40-120			
REAR FEEDING MOTOR (HP) (DC MOTOR)	1/8 X 4 SETS	1/8 X 4 SETS	1/8 X 4 SETS	1/8 X 4 SETS
MAIN MOTOR (HP) (AC MOTOR)	1	2	2	2
INVERTER (KW) (FOR MAIN MOTOR SPEED CONTROL)	0.75	1.5	1.5	1.5
SERVO MOTOR (KW)	3			
HEATER CAPACITY (KW)	4.4	4.4	6.4	6.4
TOTALPOWER REQUIRED (KW)	4.6	4.6	5.4	5.4