Specifications:

MODEL NO. HP-PR(TS)-28TESR-AR2	T-SHIRT BAG	'S' TYPE STAR SEAL BAG	'STAR SEAL' T-SHIRT BAG	STAR SEAL BAG	VEGETABLE BAG (FREEZER BAG OR BOTTOM SEAL BAG)
MASTER FILM ROLL WIDTH (MAX.) (BEFORE TRIANGULAR FOLDING)	400 MM X 2 LINES				
FINAL BAGS ON ROLL WIDTH (MAX.) (FOR BOTH CORE & CORELESS)	300 MM X 2 LINES	300 MM X 2 LINES	300 MM X 2 LINES	300 MM X 2 LINES	300 MM X 2 LINES
FINAL BAGS ON ROLL LENGTH (FOR BOTH CORE & CORELESS)	700 MM X 2 LINES	3000 MM X 2 LINES	700 MM X 2 LINES	1500 MM X 1 LINE	1500 MM X 2 LINES
FILM THICKNESS RANGE	0.07 MM (EACH LAYER) UP TO TOTAL MAX. 0.2 MM				
MAX. PRODUCTION SPEED (CYCLE / MIN.)	250 250 250 250 250 250 (DEPENDING ON THE BAG'S MATERIAL, THICKNESS, SIZES AND BAGS QUANITY OF EACH ROLL)				
MAX. FILM LINE SPEED (M / MIN.)	125 M / MIN.				
ROLL CHANGING SPEED (A)FOR BAGS ON ROLL WITOUT CORE (B)FOR BAGS ON ROLLWITOUT CORE	10 ROLLS / MIN. 7 ROLLS / MIN.	10 ROLLS / MIN. 7 ROLLS / MIN.	10 ROLLS / MIN. 7 ROLLS / MIN.	10 ROLLS / MIN. 7 ROLLS / MIN.	10 ROLLS / MIN. 7 ROLLS / MIN.
MAX. ROLL DIAMETER	180 MM	180 MM	180 MM	180 MM	180 MM

- P.S: (1) THIS HP-PR(TS)-28TESR-AR2 MACHINE IS SPECIALLY DESIGNED FOR MAKING T-SHIRT BAGS ON ROLL AND 'S' TYPE STAR SEAL BAGS ON ROLL, OF COURSE THIS MACHINE ALSO CAN MAKE STAR SEAL BAGS ON ROLL AND VEGETABLE BAGS ON ROLL (FREEZER BAGS ON ROLL OR BOTTOM SEAL BAGS ON ROLL).
 - (2) IF YOU WANT TO MAKE 'STAR SEAL' T-SHIRT BAGS ON ROLL, THEN ONE EXTRA SWING SYSTEM AND ONE EXTRA TRIANGULAR FOLDING DEVICE NEED TO BE ADDED ON HP-PR-(TS)-28TESR-AR2 MACHINE.
 - (3) IF YOU WANT TO MAKE WIDER BAGS ON THIS HP-PR(TS)-28TESR-AR2 MACHINE, PLEASE LET US KNOW IN ADVANCE, THEN WE CAN DO SOME MODIFICATIONS ON THE MACHINE TO MEET YOUR REQUIREMENT.



HYPLAS MACHINERY CO., LTD.

HEAD OFFICE: 8F-1, NO.376, SEC. 4, REN'AI RD., DA'AN DIST., TAIPEI CITY 106, TAIWAN

TEL:886-2-2755-6885 FAX:886-2-2755-6879 E-mail:hyplasco@ms12.hinet.net http://www.hyplas.com.tw

DUBAI OFFICE: SHARJAH, UAE SAIF ZONE:BLOCK NO. Q3-67 TEL:+971-6-5579029 FAX:+971-6-5579029

MR. MAYUR DAMA(+971-501-328-188) E-mail:mayur@hyplas.com.tw MR. JIGNESH PATEL(+971-508-836-991) E-mail:patel@hyplas.com.tw MR. DANIEL LIAO(+971-566-492-866) E-mail:daniel@hyplas.com.tw

FACTORY1: DA YUAN INDUSTRIAL PARK, NO.277, CHUNG SHAN NORTH ROAD, DA YUAN DIST., TAOYUAN 337, TAIWAN.

TEL:886-3-386-5778(8 LINES) FAX:886-3-386-5389 E-mail:hyplas.fty@msa.hinet.net

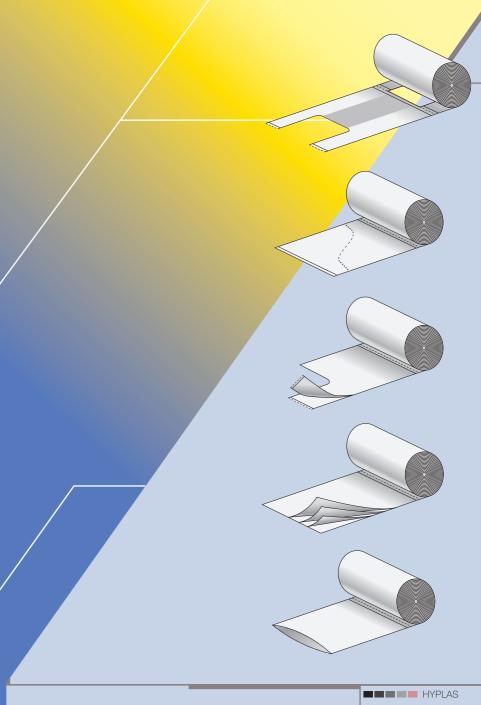
FACTORY2: NO.16, LN. 562, SEC. 3, BINHAI RD., DA YUAN DIST., TAOYUAN CITY 337, TAIWAN.

TEL: 886-3-386-6735 • 886-3-386-1029 FAX:886-3-385-2615 E-mail:hyplas.fty@msa.hinet.net



FULLY AUTOMATIC SWING SYSTEM PERFORATED T-SHIER BAGS ON ROLL MAKING MACHINE WITH IN-LINE AUTOMATIC **ROLL CHANGING DEVICE (FOR BOTH CORE & CORELESS)**

MODEL NO. HP-PR(TS)-28TESR-AR2



ATTACHMENTS:

- (1) WITH ADVANCED DESIGN 'SWING SYSTEM' TO BE SYNCHRONOUS MOVEMENT WITH FEED-IN AND FEED-OUT ROLLERS TO ACHIEVE VERY STABLE FILM TENSION, SO CAN HAVE STRONG SEALING AND HIGHER SPEED OPERATION.
- (2) EQUIPPED WITH 2 SETS OF GERMANY MADE PRINT MARK SENSORS FOR 2 LINES OF PRINTED BAGS MAKING.
- (3) USING ROTATING DIE-CUT SYSTEM WITH MAGNETIC DIE-CUT TO ACHIEVE VERY ACCURATE, FAST AND SMOOTH T-SHIRT BAGS' HANDLE PUNCHING
- (4) THE MAGNET DIE-CUT IS DESIGNED TO BE 'EASY CHANGE' AND DURABLE.
- (5) WITH AUTOMATIC 'WASTE HANDLE' SUCKING SYSTEM
- (6) EQUIPPED WITH THE MOST EFFICIENT AND STABLE GERMANY MADE SERVO MOTORS & DRIVERS FOR MAIN MACHINE'S FEED-IN SECTION, SWING SYSTEM, SEALING SECTION, ROTATING DIE-CUT SYSTEM AND FEED-OUT SECTION.

- (7) THE AUTOMATIC ROLL CHANGING DEVICE IS FOR BOTH CORE & CORELESS, WITH DETECTING SENSORS, SO ANY ABNORMALITY HAPPEN (INCLUDING FILM BREAKING, ROLL CHANGING FAILURE,...ETC..), THE MACHINE WILL STOP AUTOMATICALLY.
- (8) USING 4 SETS OF SERVO MOTORS & DRIVERS TO CONTROL THE WINDING SPEED AND ROLL CHANGING.
- (9) USING GERMANY MADE 'CPU' TO CONTROL ALL THE PRODUCTION PROCEDURES TO AHIEVE SYNCHRONOUS OPERATION, EVEN FILM TENSION AND SMOOTHLY HIGH SPEED OPERATION.

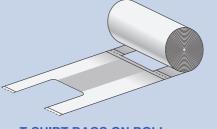
MODEL NO. HP-PR(TS)-28TESR-AR2



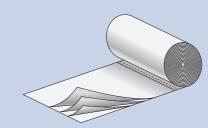


FOR MAKING:

- (1) T-SHIRT BAGS ON ROLL
- (2) 'S' TYPE STAR SEAL BAGS ON ROLL
- (3) 'STAR SEAL' T-SHIRT BAGS ON ROLL
- (4) STAR SEAL BAGS ON ROLL
- (5) VEGETABLE BAGS ON ROLL
 (FREEZER BAGS ON ROLL OR BOTTOM SEAL BAGS ON ROLL)

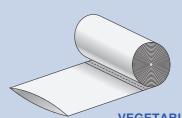


T-SHIRT BAGS ON ROLL

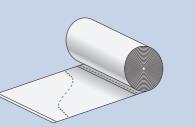


'STAR SEAL' T-SHIRT BAGS ON ROLL

STAR SEAL BAGS ON ROLL



VEGETABLE BAGS ON ROLL
(FREEZER BAGS ON ROLL OR BOTTOM SEAL BAGS ON ROLL)



'S' TYPE STAR SEAL BAGS ON ROLL