

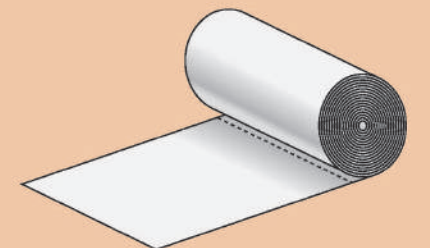
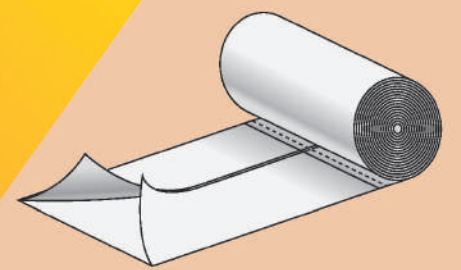
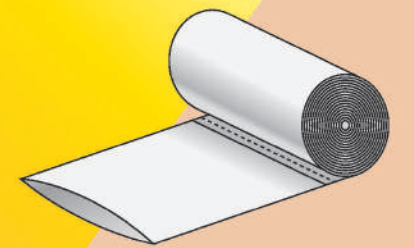
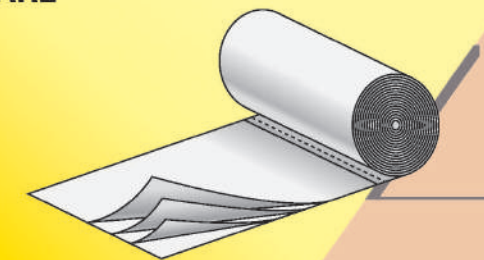
SPECIFICATION:

MODEL	HP-PR-28ESR-AR2			HP-PR-32ESR-AR2		
DESCRIPTION / BAG TYPE	STAR SEAL BAG OR VEGETABLE BAG	C-FOLD OR BOTTOM SEALING BAG	TABLE CLOTHE	STAR SEAL BAG OR VEGETABLE BAG	C-FOLD OR BOTTOM SEALING BAG	TABLE CLOTHE
MASTER FILM ROLL WIDTH (MAX) (BEFORE TRIANGULAR FOLDING)	370 MM X 2 LINE OR 870 MM X 1 LINE			470 MM X 2 LINE OR 1070 MM X 1 LINE		
FINAL BAG ON ROLL WIDTH (MAX)						
WITH CORE	280 MM X 2 LINE	280 MM X 2 LINE	600 MM X 1 LINE	380 MM X 2 LINE	380 MM X 2 LINE	800 MM X 1 LINE
WITHOUT CORE	300 MM X 2 LINE	300 MM X 2 LINE	680 MM X 1 LINE	400 MM X 2 LINE	400 MM X 2 LINE	880 MM X 1 LINE
FINAL BAG ON ROLL LENGTH (MAX) (FOR BOTH CORE & CORELESS)	1500 MM X 2 LINE	1500 MM X 2 LINE	1500 MM X 1 LINE	1500 MM X 2 LINE	1500 MM X 2 LINE	1500 MM X 1 LINE
FILM THICKNESS RANGE	0.007 MM TO TOTAL MAX 0.050MM (EACH LAYER)					
MAX PRODUCTION SPEED (CYCLE / MIN.)	250-300	250-300	250-300	250-300	250-300	250-300
	(DEPENDING ON THE BAG'S MATERIAL, FILM THICKNESS, BAG SIZES & QUALITY OF EACH FILM ROLLS)					
MAX FILM LINE SPEED (M / MIN.)	120 ~ 150 M / MIN.					
ROLL CHANGING SPEED						
(A) WITH CORE BAGS ON ROLL	8 ROLLS / MIN					
(B) WITHOUT CORE BAG ON ROLL	6 ROLLS / MIN					
MAX. FINAL ROLL DIAMETER	180 MM					



FULLY AUTOMATIC **SWING SYSTEM** PERFORATED BAGS ON ROLL MAKING MACHINE WITH IN-LINE AUTOMATIC ROLL CHANGING DEVICE **(FOR BOTH CORE & CORELESS)**

MODEL NO. HP-PR-28ESR-AR2



FOR MAKING:

- (1) STAR SEAL BAGS ON ROLL
- (2) VEGETABLE BAGS ON ROLL
(FREEZER BAGS ON ROLL OR BOTTOM SEAL BAGS ON ROLL)
- (3) 'C-FOLD' BOTTOM SEAL BAGS ON ROLL
- (4) TABLE CLOTH ON ROLL



HYPLAS MACHINERY CO., LTD.

HEAD OFFICE: 8F-1, NO.376, SEC. 4, REN'AI RD., DA'AN DIST., TAIPEI CITY 106, TAIWAN
 TEL: 886-2-2755-6885 FAX: 886-2-2755-6879 E-mail: hyplasco@ms12.hinet.net http://www.hyplas.com.tw

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 MR. DANIEL LIAO(+971-566-492-866) E-mail: daniel@hyplas.com.tw

FACTORY1: DA YUAN INDUSTRIAL PARK, NO.277, CHUNG SHAN NORTH ROAD, DA YUAN DIST., TAOYUAN 337, TAIWAN.
 TEL: 886-3-386-5778(8 LINES) FAX: 886-3-386-5389 E-mail: hyplas.fty@msa.hinet.net

FACTORY2: NO.16, LN. 562, SEC. 3, BINHAI RD., DA YUAN DIST., TAOYUAN CITY 337, TAIWAN.
 TEL: 886-3-386-6735 • 886-3-386-1029 FAX: 886-3-385-2615 E-mail: hyplas.fty@msa.hinet.net

FEATURES:

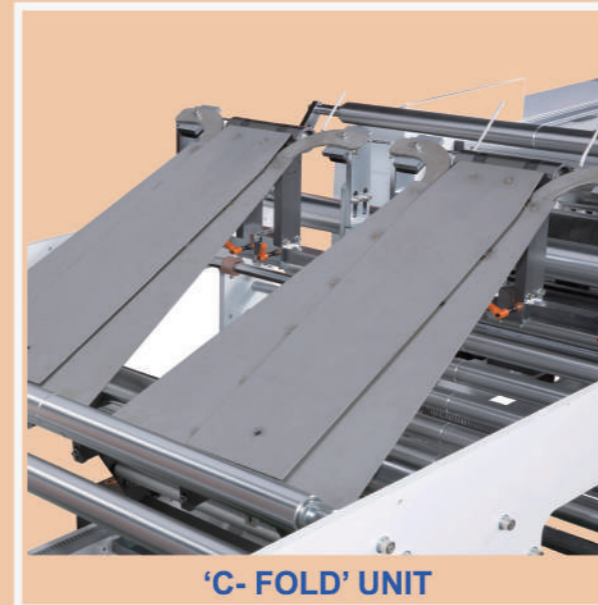
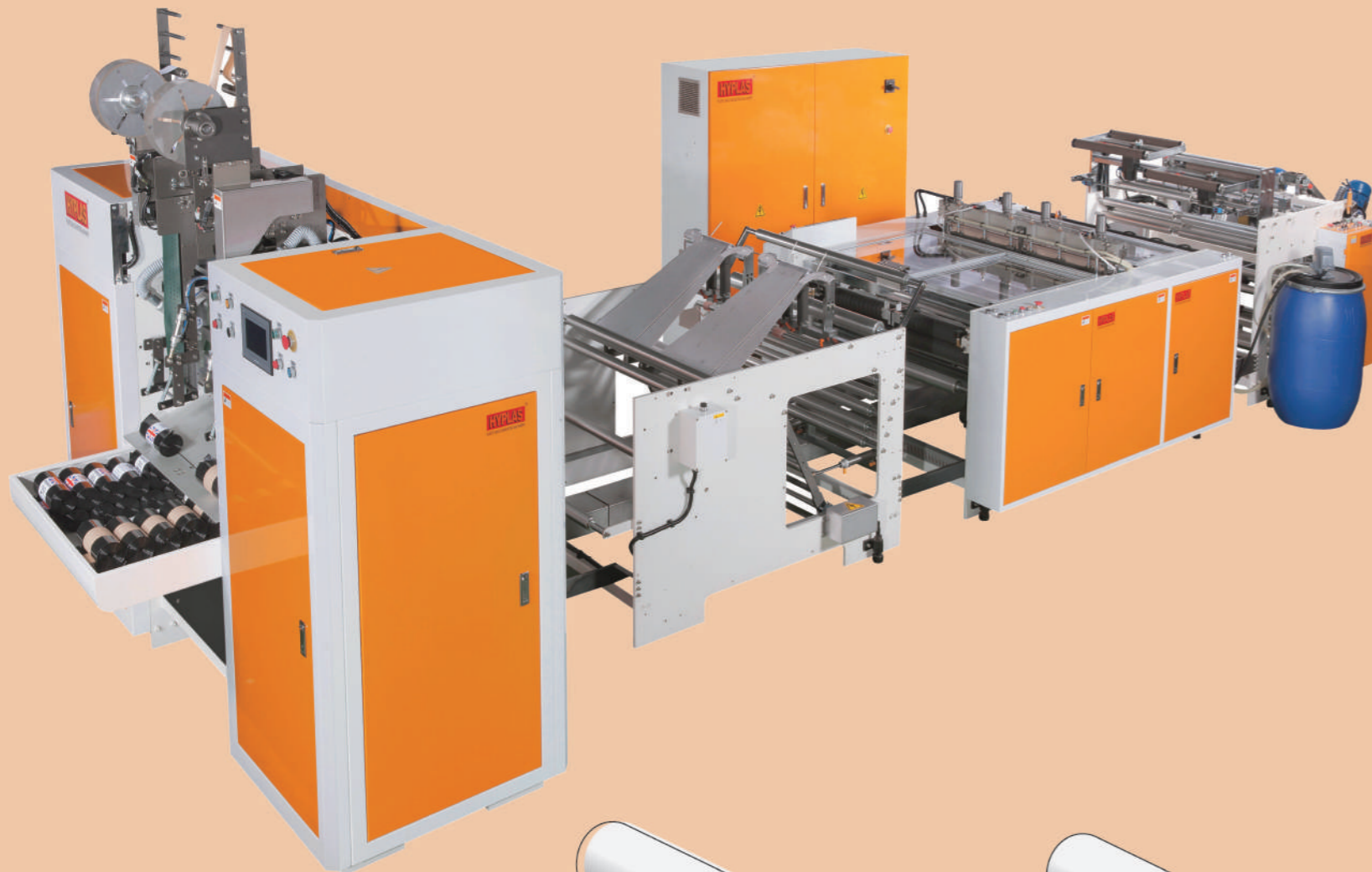
1. THE FILM STAND IS DESIGNED TO BE FOR 2 SMALLER FILM ROLLS OR 1 WIDER FILM ROLL HOLDING.
2. THE ADVANCE 'SWING SYSTEM' IS SYNCHRONOUS MOVEMENT WITH FEED IN AND FEED OUT RUBBER ROLLERS TO ACHIEVE VERY STABLE FILM TENSION, SO CAN GUARANTEE THE STRONG SEALING AND HIGHER SPEED OPERATION.
3. USING ALL SERVO MOTORS & DRIVERS FOR MAIN MACHINE'S INFEED SECTION, SWING SYSTEM, SEALING SECTION, OUTFEED SECTION, IN ROLL REWINDER AND ALSO AUTO ROLL CHANGING.
4. THE AUTOMATIC ROLL CHANGING DEVICE IS FOR BOTH CORE & CORELESS, WITH DETECTING SENSORS, SO ANY ABNORMALITY HAPPEN, MACHINE WILL STOP AUTOMATICALLY.
5. USING 5 SETS OF SERVO MOTORS & DRIVERS TO CONTROL THE WINDING SPEED AND ROLL CHANGING.
6. USING 'MOTION CONTROL SYSTEM' WITH BUILT-IN FUNCTIONS OF LENGTH SETTING, SPEED SETTING, CAM POSITIONING, TROUBLE SHOOTINGS,...ETC.. TO CONTROL ALL THE PRODUCTION PROCEDURES.

OPTIONAL ATTACHMENTS:

1. **AUTO LABELING UNIT:-** 2SETS OF INLINE AUTOMATIC LABEL APPLICATION UNIT CAN BE ATTACHED TO PROVIDE SEAMLESS FASTER PRODUCTION & TO REDUCE MANPOWER.
2. **TRIANGULAR FOLDING:-** 2 SETS OF TRIANGULAR FOLDING DEVICES WITH EPC FOR MAKING STAR SEAL BAGS (FOLDING WILL BE DONE BEFORE SEALING & PERFORATION). GENERALLY USING FOR VEGETABLE BAG MAKING.
3. **'C' FOLD UNIT :-** 1 OR 2 SETS OF 'C' OR 'E' FOLDING UNIT CAN BE ATTACHED TO THE MACHINE DEPENDS ON THE REQUIRED BAG SIZE. (FOLDING WILL BE DONE AFTER SEALING & PERFORATION). GENERALLY USING FOR GARBAGE OR TRASH BAG MAKING.

Hyplas[®]
Bag Making machines

MODEL NO. HP-PR-28ESR-AR2



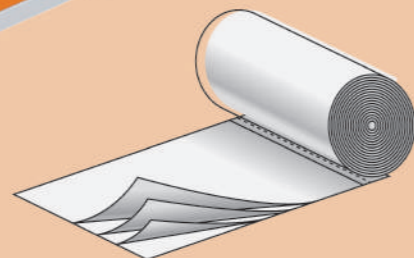
'C- FOLD' UNIT



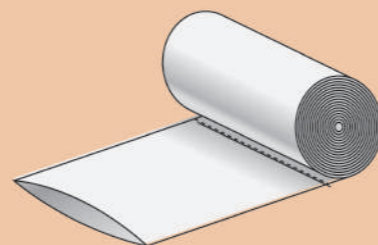
'TRIANGULAR FOLDING' UNIT



'AUTO LABELING' UNIT



STAR SEAL BAG ON ROLLS
OR VEGETABLE BAGS ON ROLLS



FREEZER BAG ON ROLLS
OR BOTTOM SEAL BAGS ON ROLLS

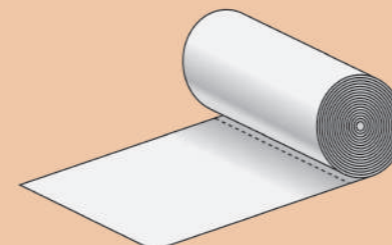
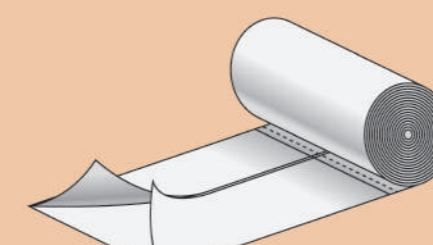


TABLE CLOTHE SHEET
OR SUFRA SHEETS ON ROLLS



'C' - FOLD BOTTOM SEAL
BAGS ON ROLL