

**SPECIFICATIONS:**

MODEL NO. HP-PR(EC)-28ESR-AR2	STAR SEAL BAG	VEGETABLE BAG (FREEZER BAG OR BOTTOM SEAL BAG)	'C-FOLD' BOTTOM SEAL BAG	TABLE CLOTH
MASTER FILM ROLL WIDTH (MAX.) (BEFORE TRIANGULAR FOLDING)	300MM X 2 LINES OR 600MM X 1 LINE			
FINAL BAGS ON ROLL WIDTH (MAX.) (WITH CORE)	280MM X 2 LINES OR 600MM X 1 LINE			
FINAL BAGS ON ROLL WIDTH (MAX.) (CORELESS)	300MM X 2 LINES OR 680MM X 1 LINE			
FINAL BAGS ON ROLL LENGTH (MAX.) (FOR BOTH CORE AND CORELESS)	1000MM			
FILM THICKNESS RANGE	0.008MM ~ 0.050MM (EACH LAYER) UP TO TOTAL MAX. 0.2MM			
MAX. PRODUCTION SPEED (CYCLE / MIN.)	150 CYCLES / MIN (DEPENDING ON THE BAGS' MATERIAL, THICKNESS, SIZES AND BAGS' QUALITY OF EACH ROLL)			
MAX. FILM LINE SPEED (M / MIN.)	75 M/MIN			
ROLL CHANGING SPEED	7 ROLLS /MIN			
MAX. ROLL DIAMETER	180MM			

**P.S:**  
TO MEET YOUR SPECIAL BAGS' SIZES REQUIREMENT, MACHINE CAN BE CUSTOMIZED TO ALLOW YOU TO MAKE WIDER BAGS.



**HYPLAS MACHINERY CO., LTD.**

**HEAD OFFICE:** 8F-1, NO.376, SEC. 4, REN'AI RD., DA'AN DIST., TAIPEI CITY 106, TAIWAN  
TEL:886-2-2755-6885 FAX:886-2-2755-6879 E-mail:hyplasco@ms12.hinet.net <http://www.hyplas.com.tw>

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MR. MAYUR DAMA(+971-501-328-188) E-mail:mayur@hyplas.com.tw  
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MR. DANIEL LIAO(+971-566-492-866) E-mail:daniel@hyplas.com.tw

**FACTORY1:** DA YUAN INDUSTRIAL PARK, NO.277, CHUNG SHAN NORTH ROAD, DA YUAN DIST., TAOYUAN 337, TAIWAN.  
TEL:886-3-386-5778(8 LINES) FAX:886-3-386-5389 E-mail:hyplas.fty@msa.hinet.net

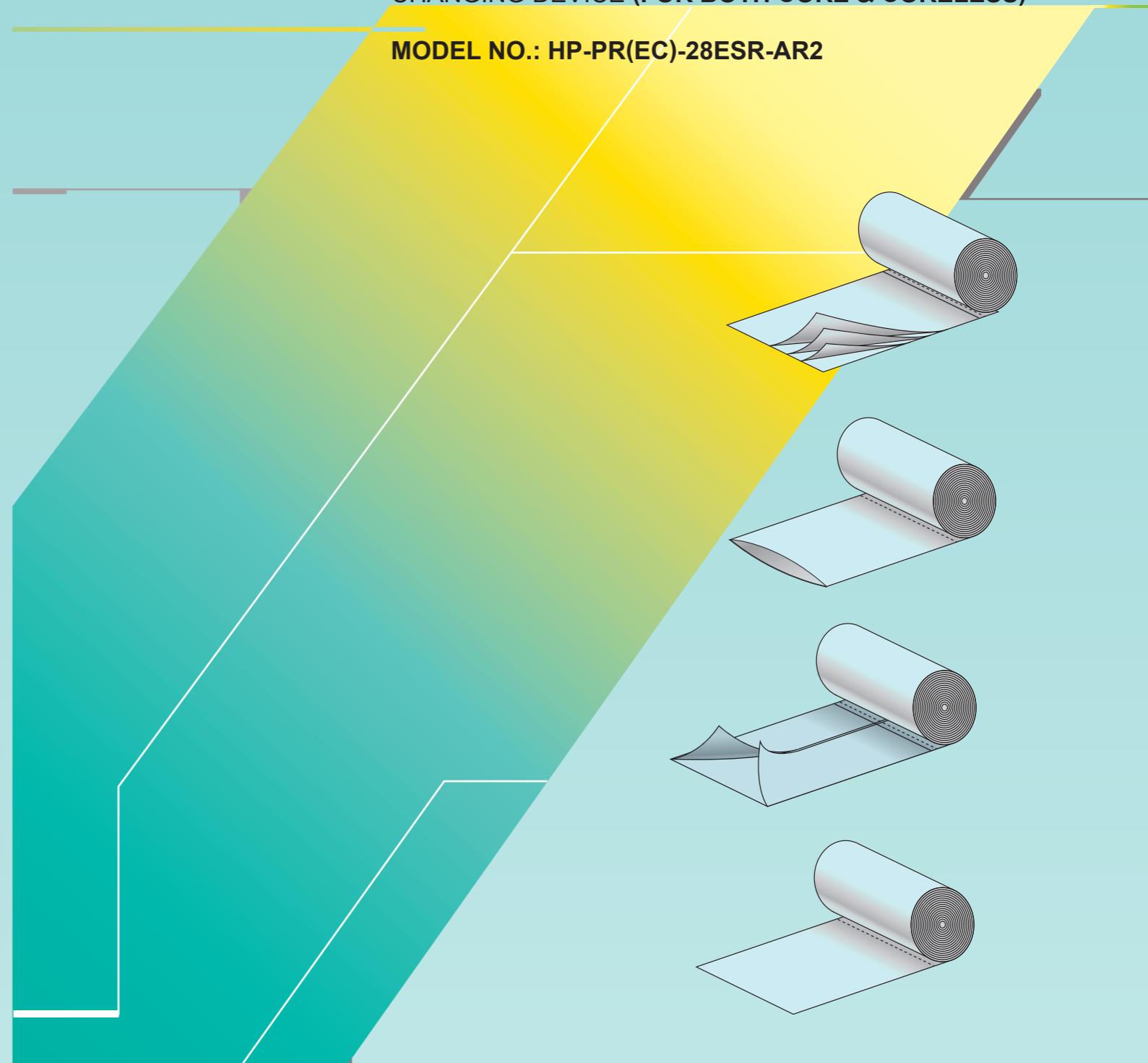
**FACTORY2:** NO.16, LN. 562, SEC. 3, BINHAI RD., DA YUAN DIST., TAOYUAN CITY 337, TAIWAN.  
TEL: 886-3-386-6735 • 886-3-386-1029 FAX:886-3-385-2615 E-mail:hyplas.fty@msa.hinet.net



Bag Making machines

FULLY AUTOMATIC **ECONOMIC TYPE** PERFORATED BAGS ON ROLL MAKING MACHINE WITH IN-LINE AUTOMATIC ROLL CHANGING DEVICE (FOR BOTH CORE & CORELESS)

**MODEL NO.: HP-PR(EC)-28ESR-AR2**



## ATTACHMENTS:

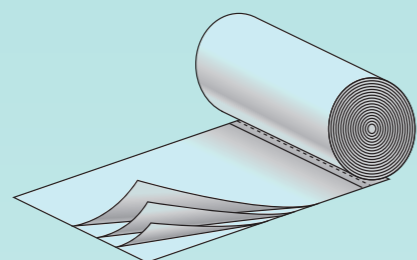
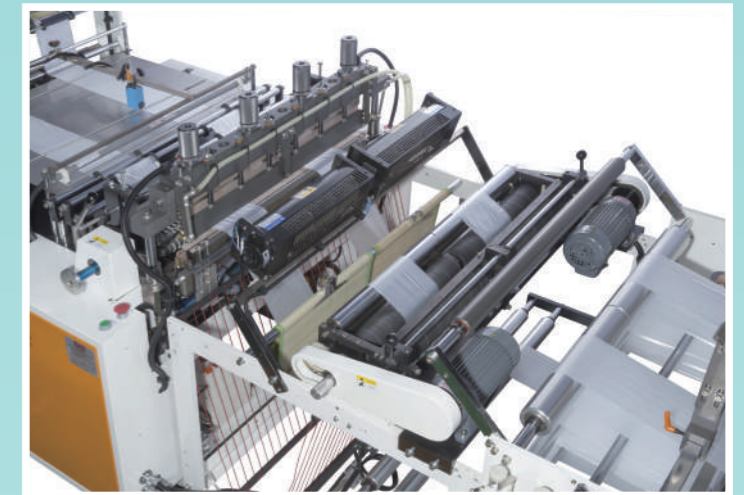
1. FILM STAND IS DESIGNED FOR 2 SMALLER FILM ROLLS OR 1 WIDER FILM ROLL HOLDING.
2. 2 SETS OF TRIANGULAR FOLDING DEVICES WITH EPC FOR STAR SEAL BAGS FOLDING.
3. THE AUTOMATIC ROLL CHANGING DEVICE IS FOR BOTH CORE & CORELESS, WITH DETECTING SENSORS, SO ANY ABNORMALITY HAPPENS, MACHINE WILL STOP AUTOMATICALLY.
4. USING 5 SETS SERVO MOTORS TO CONTROL WINDING SPEED AND ROLL CHANGING.
5. USING 'MOTION CONTROL SYSTEM' WITH BUILT-IN FUNCTIONS OF LENGTH SETTING, SPEED SETTING, CAM POSITIONING, TROUBLE SHOOTING..., ETC. TO CONTROL ALL THE PRODUCTION PROCEDURES.

## FOR MAKING:

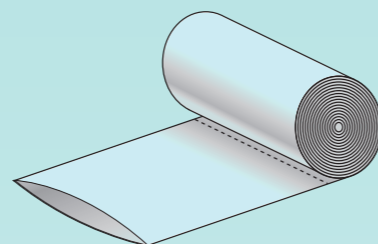
1. STAR SEAL BAGS ON ROLL
2. VEGETABLE BAGS ON ROLL (FREEZER BAGS ON ROLL OR BOTTOM SEAL BAGS ON ROLL)
3. C-FOLD BOTTOM SEALING BAGS ON ROLL
4. TABLE CLOTH ON ROLL

**HypLas**<sup>®</sup>  
Bag Making machines

**MODEL NO.: HP-PR(EC)-28ESR-AR2**



STAR SEAL BAG ON ROLLS  
OR VEGETABLE BAGS ON ROLLS



FREEZER BAG ON ROLLS  
OR BOTTOM SEAL BAGS ON ROLLS

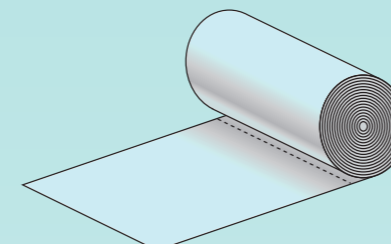
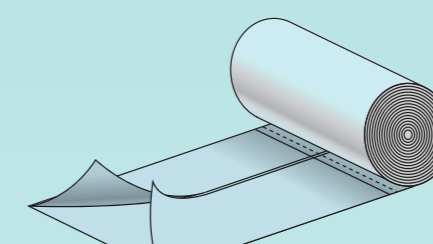


TABLE CLOTHE SHEET  
OR SUFRA SHEETS ON ROLLS



'C' - FOLD BOTTOM SEAL  
BAGS ON ROLL